

## **Wilsonart® Imported Cabinet Liner Sheets (Types #182 and #184) Technical Data**

### **Distributor and/or Manufacturer**

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### **Product Description**

#### **Recommended Uses**

Wilsonart® Imported Cabinet Liner sheets are designed for use in a three (3) ply fabrication on the backside of substrates faced with Wilsonart® High Pressure Decorative Laminates. Types of fabricated pieces using these products include contract and residential furniture, wall panels, countertops, and cabinetry. Wilsonart® Imported Cabinet Liner sheets are designed to provide attractive lining and facing surfacing for cabinetry interiors such as shelves, drawers and cabinet doors and walls. They are solely intended for application to the unexposed backs of pieces faced with High Pressure Decorative Laminate and not for use as a structural material or to be mechanically fastened. They provide the fabricated piece with balance and protection from the effects of humidity in their normal use.

Wilsonart® Imported Cabinet Liner sheets are available in various types and thicknesses. Typically cabinet liner backer sheets should be about the same thickness as the thickness specified for the decorative face laminate used in the application.

#### **Product Composition**

Wilsonart® Imported Cabinet Liner sheets are composed of kraft paper core sheets impregnated with phenolic resin. These sheets are then bonded at pressures greater than 1000 lbs. per square inch at temperatures approaching 300° F (149° C). Finished sheets are trimmed and the back sanded to facilitate bonding.

#### **Basic Limitations**

Wilsonart® Imported Cabinet Liner sheets are designed for interior use only and should not be subjected to extremes in humidity or temperatures higher than 275°F (135°C) for substantial periods of time. They should not be installed where they will be continuously exposed to intense, direct sunlight.

#### **Materials and Finishes**

Because Wilsonart® Imported Cabinet Liner sheets are produced primarily for application to unexposed surfaces, the Cabinet Liner sheets has one side in a decorative solid color or printed design and the other side is sanded to facilitate bonding.

## Technical Data

### Thickness and Measurements

Product Type	Sanded Sides	Thickness	Widths	Lengths
182	One	0.020" + 0.003 / – 0.00 (0.50mm + 0.12 / – 0.0)	49.00" + 0.50 / – 0.25 (1245.0mm + 13.0 / – 6.0)	97.00" + 0.50 – 0.25 (2464.0mm + 13.0 – 6.0)
184	One	0.024" + 0.005 / – 0.00 (0.60mm + 0.12 / – 0.0)	49.00" + 0.50 / – 0.25 (1220.0mm + 13.0 / – 6.0)	97.00" + 0.50 – 0.25 (2438.0mm + 13.0 – 6.0)

**Note:** *Not all sizes are available from stock; contact your Wilsonart representative for details on availability.*

### General Standards

Wilsonart® Imported Cabinet Liner sheets Types 182 and 184 conform to the relevant standards of the American National Standards Institute/ National Electrical Manufacturers Association (ANSI/NEMA), LD 3-2000, for thickness, performance properties and appearance.

### Fabrication and Assembly

Fabrication should follow approved methods. Assembled pieces should meet the specifications of KCMA (Kitchen Cabinetmakers Manufacturers Association), ANSI A-162.2-1998 (revised), and "Architectural Woodwork Quality Standards, Guide Specifications and Quality Certification Program" guidelines of the Architectural Woodwork Institute where applicable.

Wilsonart® Imported Cabinet Liner sheets must be bonded to a suitable substrate of reliable quality, such as 45 lb. density particleboard, medium density fiberboard or plywood with one "A" face. All decorative laminate, plaster, concrete and gypsum board should not be considered suitable substrates. Wilsonart® Imported Cabinet Liner sheets may not be used as structural members.

Wilsonart® Imported Cabinet Liner sheets may be bonded with most adhesives. Recommended adhesives are permanent types, such as urea and polyvinyl acetate (PVA), and contact types. Wilsonart adhesives are recommended for most bonding applications. Please follow all manufacturers' recommended instructions and technical data information.

Take care to ensure an appropriate acclimation between the laminate the substrate and the cabinet liner sheets prior to fabrication. The materials should be acclimated/conditioned a minimum of 48 hours before fabrication.

The recommended conditioning/acclimation temperature for the materials is approximately 75°F (24°C), with 45-55% relative humidity.

Carbide-tipped saw blades and router bits are recommended for cutting. High tool speed and low feed rates are advisable. Cutting blades and bits should always be kept sharp. The use of a hold-down bar is recommended to prevent vibration.

### Care and Maintenance

The decorative surface of the Wilsonart® Imported Cabinet Liner sheet may be cleaned with warm water and mild soaps, such as those used for hands or dishes. Do not use cleansers that

contain abrasives, acids or alkalis; they will damage the decorative surface. Remove stubborn stains with a 2-minute exposure to hypochlorite bleach such as Clorox®, followed by a clean water rinse.

We recommend that you not allow any of the following agents to remain in contact with the decorative surface:

1. Hypochlorite bleach, except as described above
2. Hydrogen peroxide solution
3. Mineral acids, hydrochloric acid such as Lime-A-Way™, sulfuric or nitric acid
4. Caustic solutions containing greater than 2% lye, such as Drano®
5. Sodium bisulfate, such as Sani-Flush®
6. Potassium permanganate
7. Berry juices
8. Silver nitrate, in 1% concentration or greater
9. Gentian violet
10. Mild silver protein, such as 20% argyrols
11. Bluing
12. Fabric dye, such as Tintex® or Rit®
13. Alcohol containing 1% iodine in solution

### **Technical Services**

For samples, literature, questions or technical assistance, please contact our toll-free Hotline at (800) 433-3222, Monday through Friday, 7 am – 7 pm, CST.

### **Warranty**

Wilsonart International Inc. warrants that, under normal use and service, the material and workmanship of its Wilsonart® Imported Cabinet Liner Sheets shall conform to the standards set forth on the applicable technical data sheets for a period of one (1) year from the date of sale to the first consumer purchaser. Dealers and distributors are provided with the technical data sheets, which contain specific standards of performance for the products. In the event that this product does not perform as warranted, the first consumer purchaser's sole remedy shall be limited to repair or replacement of all or any part of the product which is defective, at the manufacturer's sole discretion.

This warranty applies only to product:

- In its original installation; and
- Purchased by the first consumer purchaser.

This warranty is not transferable, and expires upon resale or transfer by the first consumer purchaser.

This warranty shall not apply to defects or damage arising for any of the following:

- Accidents, abuse or misuse;
- Exposure to extreme temperature, corrosive atmospheres or precipitants;
- Improper fabrication, or installation; or
- Improper maintenance

**NO OTHER WARRANTIES, EXPRESS OR IMPLIED ARE MADE INCLUDING MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. UNDER NO CIRCUMSTANCES SHALL WILSONART INTERNATIONAL, INC. BE LIABLE FOR ANY LOSS OR DAMAGE ARISING FROM THE PURCHASE, USE, OR INABILITY TO USE THIS PRODUCT, OR FOR ANY SPECIAL, INDIRECT, INCIDENTAL, OR CONSEQUENTIAL DAMAGES. NO DISTRIBUTOR, FABRICATOR, INSTALLER, DEALER, AGENT OR EMPLOYEE OF WILSONART INTERNATIONAL, INC. HAS THE AUTHORITY TO MODIFY THE OBLIGATIONS OR LIMITATION OF THIS WARRANTY.**

This warranty gives you specific legal rights, and you may also have other rights which vary from state to state; therefore, some or the limitations stated above may not apply to you. It is to your benefit to save your documentation upon purchase of a product.

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